

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE
PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:

- 102 101 200 10 70
1. First and second one piece integrally molded area circumscribing
5 frame members that fit against one another to form an area circumscribing
support frame having an article retaining recess therein.
- 102 5799449 12, 14, 16
2. One piece integrally molded frame members as claimed in Claim 1 in
10 which at least one of said members has an integral laterally projecting
peripheral wall extending around the perimeter thereof against which the
other frame member fits to form said article retaining recess.
- X 3. One piece integrally molded frame members as claimed in Claim 1 in
15 which both of said frame members have laterally projecting peripheral walls
extending around their outer perimeters which abut when said frame members
are fitted together to define said article retaining recess.
- X 4. One piece integrally molded frame members as claimed in Claim 2 or
3 in which both of said frame members have at their inner perimeters integral
20 laterally projecting lips which, upon said members being fitted together, face
each other with a space therebetween to form a slotted wall overlying at least
a portion of said article retaining recess.
- 102 6131255-32
5. One piece integrally molded frame members as claimed in Claim 1, 2
25 or 3 in which said members are injection molded plastic members.
- 103 method of forming
6. One piece integrally molded frame members as claimed in Claim 1, 2
or 3 in which said members are compression molded plastic members.
- 102 5799449
30 7. One piece integrally molded frame members framed in Claim 1 in
which each of said members is one side of a window sash and said retaining
recess is adapted to retain a glazing unit.

(6, 12, 14, 16)

8. One piece integrally molded frame members as claimed in Claim 4 in which said members form the sides of a frame to support a sliding window sash.
- 5 X 9. One piece integrally molded frame members as claimed in Claim 1 in which at least one of said frame members is further formed to fit against a third one piece integrally molded area circumscribing frame member to form a second support frame having an article retaining recess therein.
- 10 102 ~~10. 627~~ First and second frame members as claimed in Claim 1 configured to form on assembly face to face one side of a window frame, at least one of said frame members having at the outer perimeter thereof a laterally projecting wall which spaces said frame members from one another and defines a window unit retaining channel. ¹⁰¹⁻¹⁰⁴
- 15 103 ~~11.~~ Frame members as claimed in Claim 10 having at least over a portion of their inner perimeters integral inwardly projecting lips having a width less than half the spacing between said frame members when ^{the} same are assembled face to face. 11
the
- 20 X 12. First and second frame members as claimed in Claims 10 or 11 in combination with a third one piece molded area circumscribing rectangular frame member configured for assembly with one of said first and second frame members at one side thereof opposite to said side forming said retaining recess
- 25 to form an adjoining frame having a window retaining recess therein.
- 102 5,791,449 13. First and second frame members as claimed in Claim 1 formed to be brought together face to face to form the sides of a window sash with a glazing unit retaining recess therebetween, a glazing unit located between
- 30 said sash sides received in said retaining recess and means ^{20,22,24,26} securing said molded frame members together to retain said glazing unit therebetween. ⁷⁰⁰
- 102 5,791,449 14. A window unit as claimed in Claim 13 in which said frame members are formed to interengage when in registration.

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sealing 202
4" by 10" w/ 4 (2x6-67)

15. First and second frame members as claimed in Claim 1 each configured to form opposite sides of a sliding window unit frame, at least one of said frame sides having an integral laterally projecting wall at its outer perimeter which spaces said opposite frame sides from one another when same are assembled, and both said one piece frame members having at their inner perimeters an integral lip having a width less than one half the spacing of said frame members when same are assembled, said lips projecting inwardly of said frame members when assembled to provide retaining walls overhanging at least a portion of said retaining channel, said retaining walls having a space therebetween providing access to said retaining channel.

16. A window unit as claimed in Claim 15 in combination with a third rectangular frame member of one piece molded construction configured to form with one of the aforesaid frame members a second frame in which said one of said frame members forms one side thereof with said third frame member.